

LUVOCOM® 19-7744

LEHVOSS Group - Polyamide 46

General Information
Product Description

with aramid reinforcement and PTFE; natural color (beige)

Main Features

- Good friction and wear behaviour especially at high temperatures.
- Low warpage.

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East	• Europe	• North America
	• Asia Pacific	• Latin America	
Filler / Reinforcement	• Aramid Fiber		
Additive	• PTFE Lubricant		
Features	• High Heat Resistance	• Low Warpage	• Wear Resistant
	• Low Friction	• Lubricated	
Appearance	• Beige		

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.40	g/cm ³	ISO 1183
Water Absorption (24 hr, 73°F)	< 1.0	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	421000	psi	ISO 527-1/1
Tensile Stress	9430	psi	ISO 527-2
Tensile Strain (Yield)	5.0	%	ISO 527-2/50
Flexural Modulus ²	377000	psi	ISO 178
Flexural Stress ³	13800	psi	ISO 178
Flexural Strain - (Yield) ⁴	6.5	%	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Unnotched Impact Strength	15	ft·lb/in ²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Continuous Use Temperature ⁵	302	°F	IEC 60216
Service Temperature - during lifetime max. 200 hr	320	°F	
Electrical	Nominal Value	Unit	Test Method
Insulation Resistance ⁶	> 1.0E+12	ohms	IEC 62631-3-3

Processing Information

Injection	Nominal Value	Unit
Drying Temperature		
Desiccant Dryer, A	176	°F
Vacuum Dryer, B	176	°F
Drying Time		
Desiccant Dryer, A	2.0 to 8.0	hr
Vacuum Dryer, B	2.0 to 12	hr
Rear Temperature	545 to 590	°F
Middle Temperature	545 to 599	°F
Front Temperature	572 to 608	°F
Nozzle Temperature	554 to 608	°F
Processing (Melt) Temp	590	°F



Injection Notes

During processing, the moisture level should not exceed 0.01%, otherwise molecular degradation may occur. As the material absorbs water very quickly, the predried material should be fed to the processing immediately. The processing notes provided merely represent a recommendation for general use. Due to the large variety of machines, geometries and volumes of parts, etc., it may be necessary to employ different settings according to the specific application. Please contact us for further information.

Notes

¹ Typical properties: these are not to be construed as specifications.

² 0.079 in/min

³ 0.39 in/min

⁴ 10 mm/min

⁵ 20,000 hr

⁶ strip electrode R25

